

ONE GOOD TURN

Meetings: Odd Months Second Tuesday 6:30 pm Dan Hershberger Shop

Even Months Second Saturday 12:30

Beads of Courage

Thanks to all who made boxes for the Beads of Courage program. This will be an ongoing program because it is for such an important cause. Members are encouraged to make a box or boxes to donate

October Club Meeting

On October 9th, we were treated to an excellent demo by Tom Krajacich and Sam Sampedro tag-teaming on a potpourri bowl

Well, the GFWT Club had an in-shop meeting, and the world of WWF/WWE didn't have anything on us. Fourteen members attended the demo at Dan's shop. Yes, we had a "tag team" event of Sam Sampedro and Tom Krajacich turning a Potpourri bowl with pewter lid. The division of labor was that Tom would turn the outside of the bowl while Sam would then take over and turn the inside. The bowl was made of Hackberry that had been harvested back in 2010. Therefore, it was dry.

Additionally, Hackberry is a hard dense wood. The blank had been made mostly round with a bandsaw before the demo.



The blank was mounted on a screw chuck and then made round. Once round the blank was fitted with a recess for expansion mounting on a 4-jaw chuck. Before reversing the blank the recess was detailed with a couple of lines using



a tri-point or pyramid tool. The lines in the recess were then burned with a sample piece of linoleum pushed into the lines while the lathe was turned at a higher speed essentially finishing what would become the bottom of the bowl. Tom sanded the outside of the bowl. Once this was accomplished, the bowl blank could be reversed and placed into the 4-jaw chuck and tightened with an expansion grip. Tom then tagged Sam and Sam proceeded to turn the inside of the bowl. Sam moved the headstock down toward the tailstock end to make the hollowing easier on himself. Sam started the hollowing by enlarging the

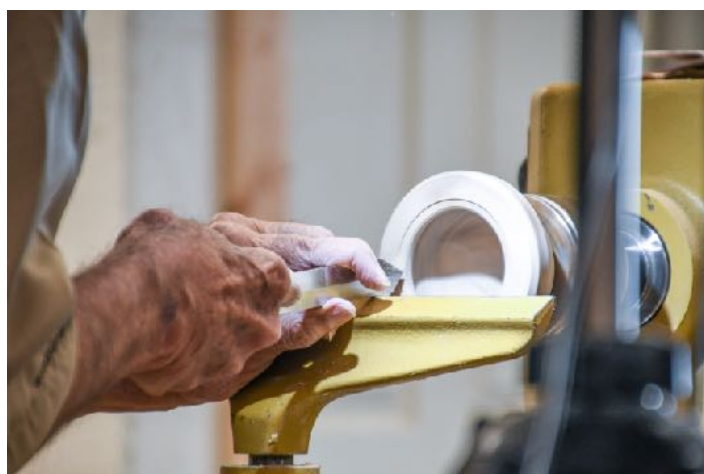


previous screw chuck hole by using a Jacob's drill chuck and a forstner bit. He drilled down to a thin bottom point confirmed by using a Veritas deep caliper. No funnels were created this day 😊. The Veritas deep caliper is sold by Packard Woodworks in two sizes, small and large. This caliper was able to enter the gap between the jaws of the chuck and reach the inside of the bowl to determine the thickness of the bottom. Sam then proceeded to hollow out the rest of the inside of the bowl while maintaining the top surface for fitting of the pewter lid. In

order to accomplish hollowing through a hole in the top, he used the easy wood carbide hollowing tools which are just exceptional tools. He used the various



bent hollowing tools in addition to a straight tool. Once the bowl was hollowed out, he then went to fit the pewter lid into the top. Using a parting tool, he created a hole that would be large enough to secure the three pins on the bottom of the pewter lid. Continuing with the parting



tool he then made a shallow recess that would allow the pewter lid to fit in a flush fashion on the top. The pewter lids were obtained from Craft Supplies USA. There are 4 pewter lid options of a Lily, Rose,

Butterfly or Hummingbird pattern. Each lid requires fitting since they can be just a



little bit different size. This bowl was fitted to a hummingbird pewter lid. As a surprise for the attending members, a ticketed drawing was held during the demo, and Paul Carlson was the winner. He got to pick one of the pewter lids as his prize, and he chose the rose lid. Sam then sanded the inside of the bowl, and the project was finished. It appeared that the attending members had a good time with the demo, and the demonstrators surely had a good time doing this project for the club.

Tom Krajacich, Pres. GFWT

A Short History Of the Club

The following is a short history of the Great Falls Wood Turning Club submitted by Ken Quaschnik.

Let's go back to 2009 when the club was started.



Some of the people who were some of the original group to start the Great Falls Turners: Mike Wedekind (of Winsor), Gordon Heikens, Dr. Lloyd Taylor, David Stratton (can't forget the cookie lady Marian), Tom Krajacich, Barry Rockwell, Rich Carlson, Sam Sampedro, Randy Gazda, Reb Bishop, and Ken Quaschnik. Just to name a few.

After a number of the group talked with Mike Wedekind, a date was set up to have our first meeting.

At the meeting there was an election:

President Ken Quaschnik (I recall that was because I left for the bathroom)

Vice President Tom Krajacich

Treasure Davie Stratton

Taking of the minutes Marian Stratton

The regulars turning for demos included:

Gordon Heikens, Randy Gazda, Dr. Tom Krajacich, Sam Sampedro, David Stratton, Dr. Lloyd Taylor, Ken Quaschnik, Cecil Walborn, Barry Rockwell, Reb Bishop, Kelly Treat, Darrell Young, Dr. George Gelernter, and Chuck Kuether, just to name a few. Hope I didn't miss anyone please forgive me if I did.

When a number of our regular turners headed south for the winter it was hard to find people to step up to the plate so to speak. I had numerous conversations with Rich Charlson and he agreed to conduct a segment class. For 7 Saturdays from 2 P.M. to 4 P.M. During these sessions I heard that Mike Wedekind's daughter was going to the Shriners Hospital in Chicago, IL, The club decided to turn 3 segmented bowls. One for the Shriners Hospital, one for the Ronald McDonald house in Chicago, IL. and a third was to be raffled off to raise money for the club.

Two of the bowls taken to Chicago by Mrs. Wedekind and were presented to the staff of Shriners Hospital (staff that worked on Wedekind's daughter were called back for the presentation of the bowl) and the staff at the Ronald McDonald house in Chicago where Mrs. Wedekind and daughter stayed during their repeated visits.

During this same period the club also produced a vessel that was sent to the AAW Symposium on Jun 16 – 24 in Saint Paul, Mn.

Next Meeting

Our next Club meeting will be on Tuesday November 9 at 6:30 pm where Jay Eklund will demonstrate how to turn a series of bottle stoppers.



Instant gallery



Demo Bowl Tom and Sam



Greg Yeager



Greg Yeager



Tom Krajacich

Thanks

Thanks to this months contributors,
Tom Krajacich, Ken Quaschnik and Paul
Snyder,

Great Falls Woodturners Directors

President: Tom Krajacich - 727 - 3464

Vice President: Randy Setzer - 453-5226

Treasurer: Chuck Kuether - 727-2442

Secretary: Open at this time

Directors:

Wayne Petrini - 868-8420

Jay Eklund - 737-4529

Camille Good - 590-0714

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Club Photographer: Paul Snyder

Newsletter/ Web Site Manager: Jay
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